

Dual Element Transducers

Technisonic offers a complete line of **Dual Element Transducers** suitable for inspection of materials at ambient or high temperature. These transducers are designed for the detection of near surface discontinuities or thin wall sections. Each transducer is actually two transducers constructed within

a single stainless steel housing, electrically and acoustically isolated from each other. Each half is angled toward the other with one side acting as the transmitter and the other the receiver. This produces a better signal/noise ratio than can be achieved by single element transducers.

DRB

technisonic

The Removable Bell Housing Transducer (DRB) is offered in both ambient and high temperature styles which operate up to 550°F. This transducer is designed to operate on all commercially available flaw detectors and can also be ordered for many digital thickness gauges. A removable bell housing is provided for operator comfort.

Cable must be ordered separately. Please be sure to order Bell Housing Cables, which include a strain relief. Refer to cable chart on page 16.

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Frequency (MHz)	Ambient Temperature	High Temperature*	
2.25	DRB-0203-GP	DRBHT-0203-GP	
5.0	DRB-0503-GP	DRBHT-0503-GP	
* Contact Tir	ne:10 seconds @ 5	500°F,	

then cool to a

then cool to ambient temperature.

375" Diameter



78/	DIMEN	DIMENSIONS (DRB)					
	Elemer	t A	В	C	D		
	.375"	.52"	.25"	1.35"	2.40"		

Frequen	cy Element	ment Diameter		
(MHz)	.37"	.50*		
2.25	DHT-0203-500	DHT-0204-500		
5.0	DHT-0503-500	DHT-0504-500		
DHT up	to 900°F*			
2.25	DHT-0203-900	DHT-0204-900		
5.0	DHT-0503-900	DHT-0504-900		

* Contact Time: 10 seconds @ 500°F, 5 seconds @ 900°F, then cool to ambient temperature.

DIMENSIONS (DHT)					
Element	Α	В	C	D	
.375"	.48"	3.00"	4.00°	.75"	
.500*	.61"	3.00"	4.00*	.75"	

Standard Duals (DR)				
Frequency	Element Dimensions			
(MHz)	.50" × .50"	.50" × 1.00"		
1.00	DR-010404-GP	DR-010408-GP		
2.25	DR-020404-GP	DR-020408-GP		
5.00	DR-050404-GP	DR-050408-GP		

The Removable Delay Transducers (DR) are ideal for scanning
large areas where there are no space restrictions. They have
been designed with replaceable delays which allow for
greater flexibility. The delays can be replaced due to
wear, they can be curved for pipe inspection, or
replaced with high temperature delays for
testing materials up to 450° F. This transducer
is provided with a set of standard delays
and microdot connectors. Color coded
caps make these transducers easy
to identify.

The High Temperature Transducers (DHT) are best suited for

limited access areas or the inspection of insulated pipes or

vessels. This transducer is designed to operate on all commercially available flaw detectors and is offered in two temperature ranges, one up to 550° F, and

the other up to 900°F.

Frequence	cy	
(MHz)	.50" × .50"	.50" × 1.00"
1.00	DR-D-0404	DR-D-0408
2.25	DR-D-0404	DR-D-0408
5.00	DR-D-0404	DR-D-0408-5
Replace	ment High Tempe	rature Delays
Frequenc	cy	
(MHz)	.50"× .50"	.50" × 1.00"
1.00	DR-DHT-0404	DR-DHT-0408
2.25	DR-DHT-0404	DR-DHT-0408
5.00	DR-DHT-0404	DR-DHT-0408-5

DIMENSIONS (DR)					
Element	Α	В	C	D	Е
.5" × .5"	.52"	.70°	.20"	.80"	.85"
.5" × 1.0"	1.05"	.70"	.25"	1.50"	.99